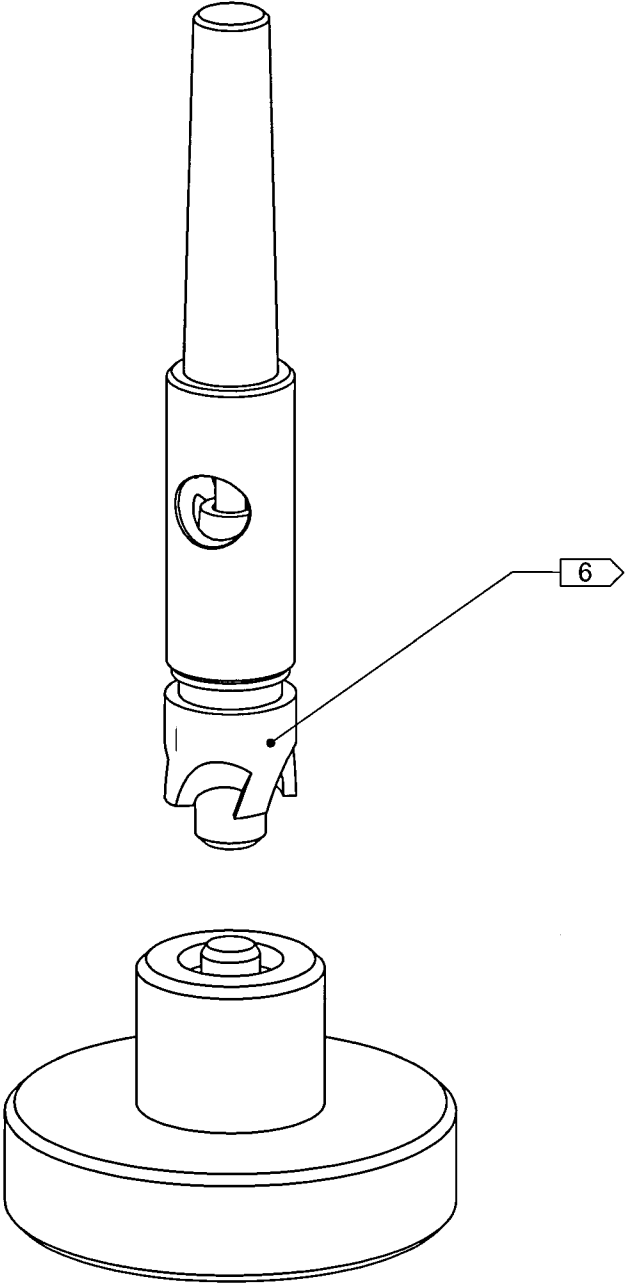
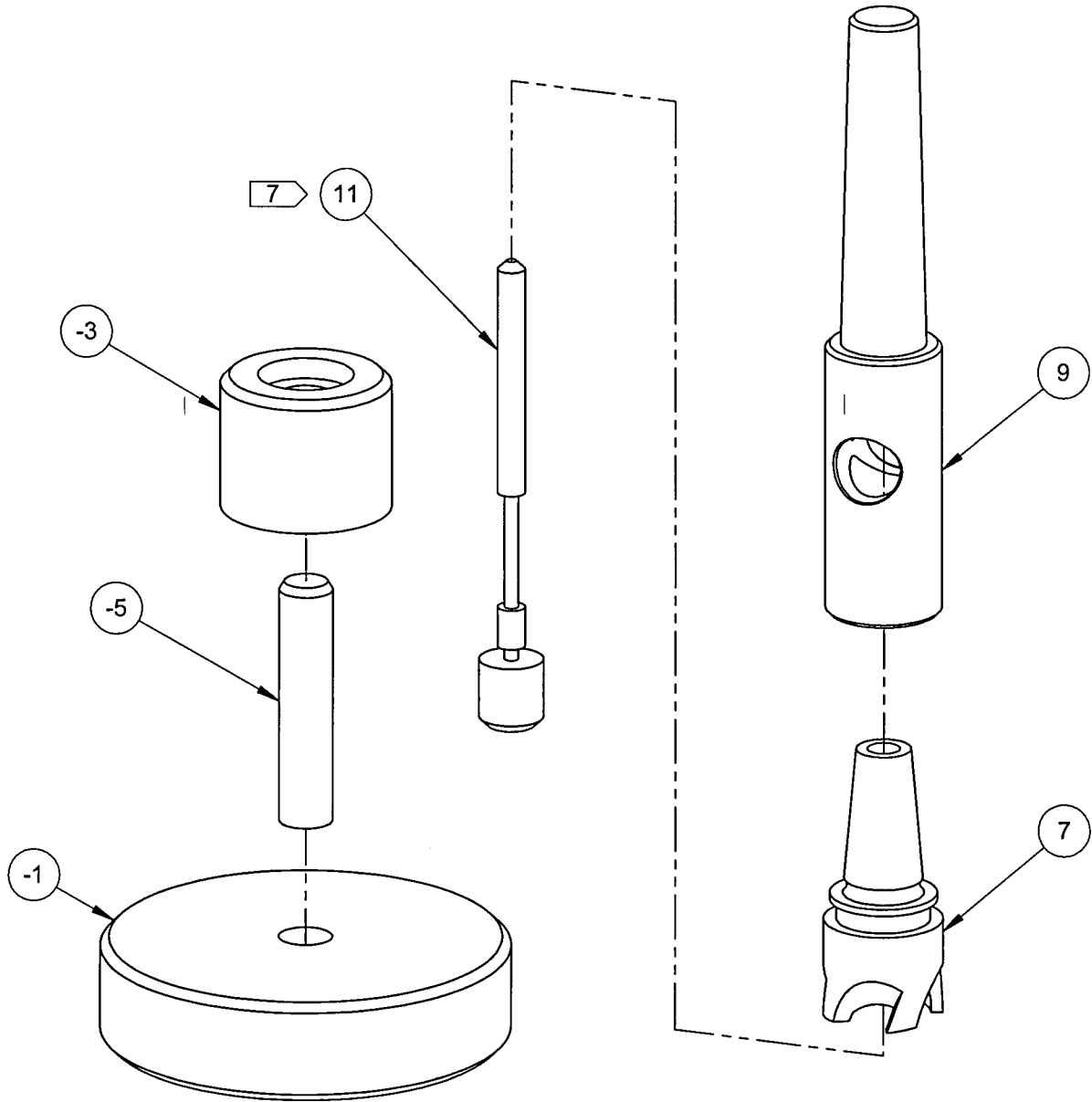


ITEM #	QTY	PART #	DESCRIPTION	PG
-1	1	RBE105-31821W4-1	BASE	2
-3	1	RBE105-31821W4-3	SPACER	3
-5	1	RBE105-31821W4-5	PIN	4
7	1	STEINER TECH / H. BILZ # RI000795	CUTTER	-
9	1	STEINER TECH / H. BILZ # H1200	HOLDER	-
11	1	STEINER TECH / H.BILZ # GZ1200940	PILOT	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-695	27/09/2017	SAC	WM

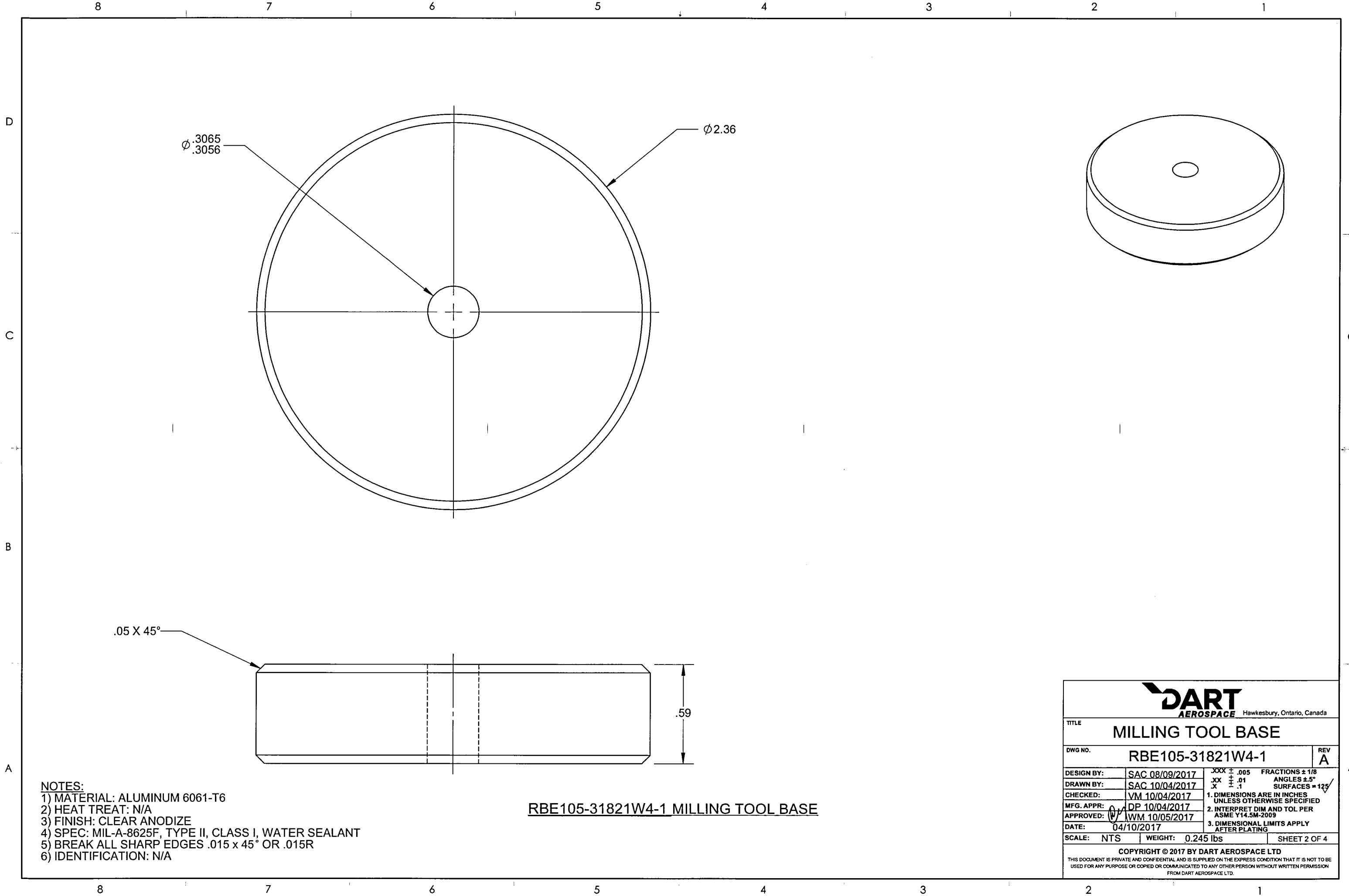


NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: LASER ENGRAVE P/N
- 7) TIGHTEN NUTS SO THAT THE PILOT IS FLUSH BUT STILL ROTATES FREELY
- 8) REF EUROCOPTER AIRBUS T/N: 105-31821W4

RBE105-31821W4 MILLING TOOL

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE MILLING TOOL			
DWG NO. RBE105-31821W4		REV A	
DESIGN BY:	SAC 08/09/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/04/2017	XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/04/2017	X ± .1	SURFACES ± 125°
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/05/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	04/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
SHEET 1 OF 4			
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



D

C

B

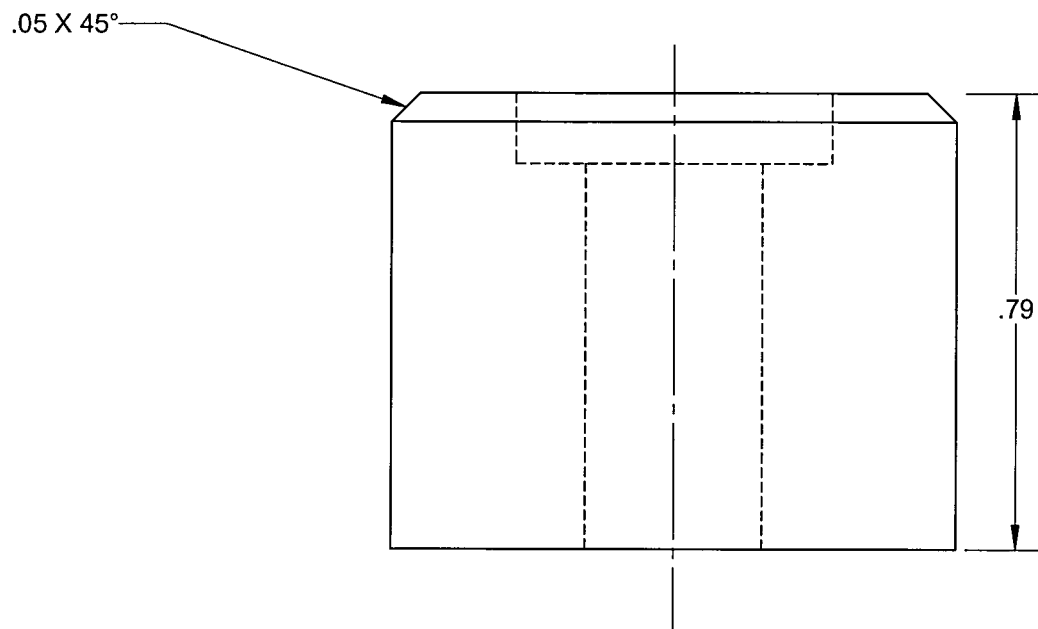
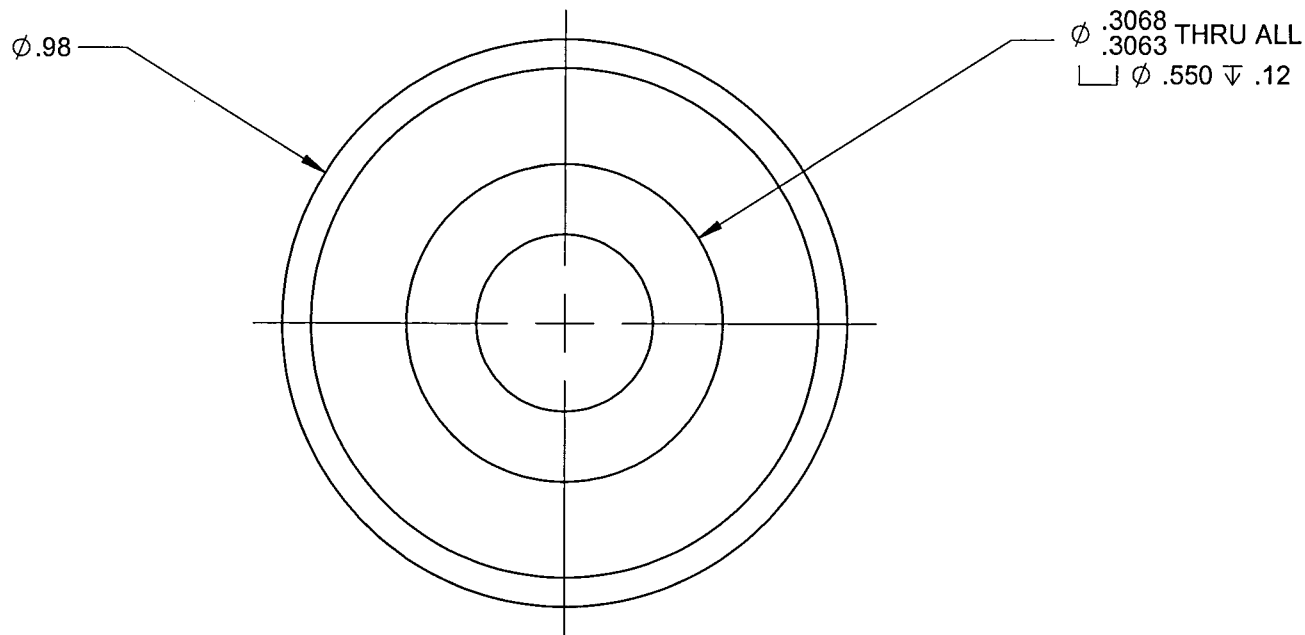
A

D

C

B

A

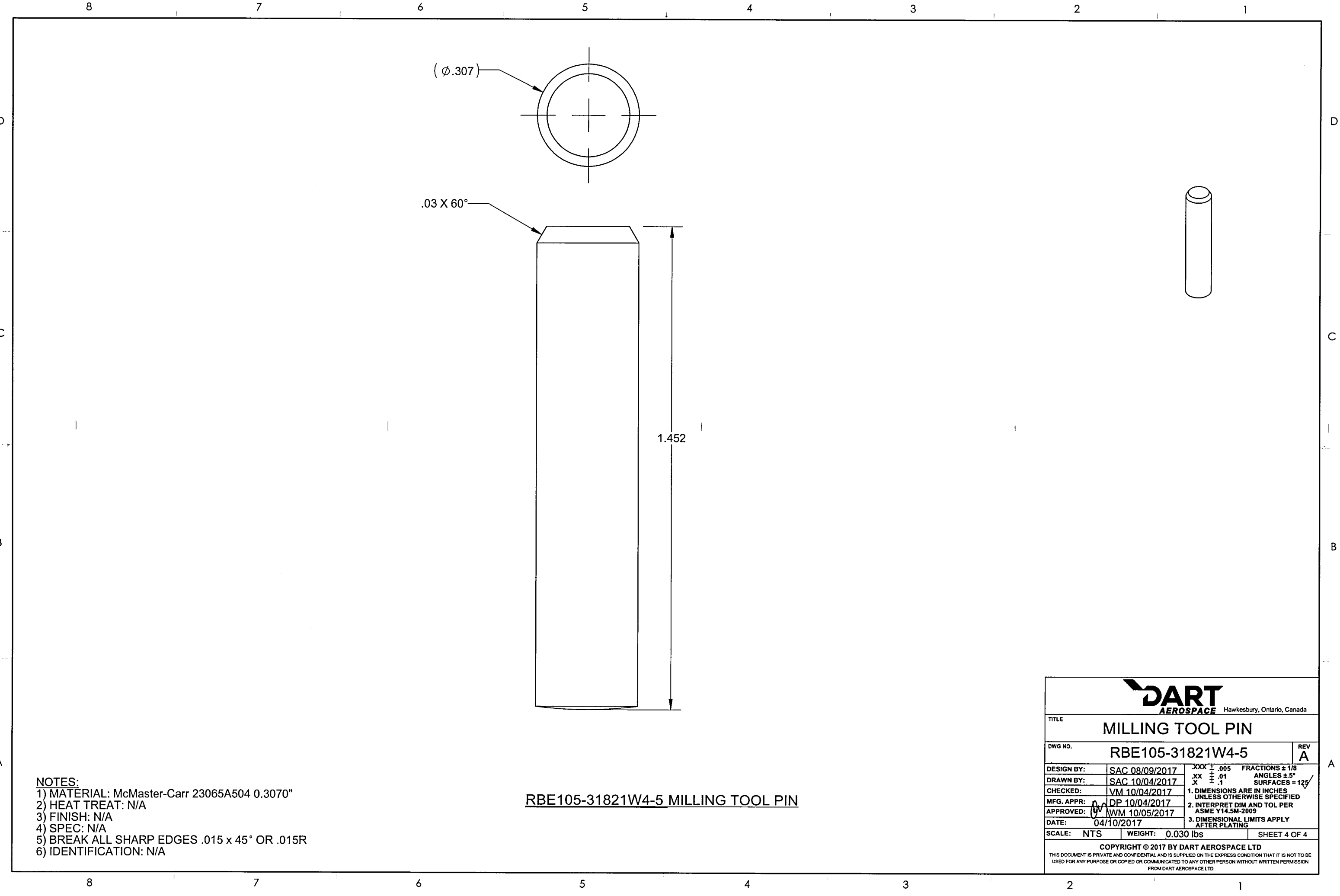


NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: CLEAR ANODIZE
- 4) SPEC: MIL-A-8625F, TYPE II, CLASS I, WATER SEALANT
- 5) BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$
- 6) IDENTIFICATION: N/A

RBE105-31821W4-3 MILLING TOOL SPACER

 <small>Hawkesbury, Ontario, Canada</small>			
TITLE MILLING TOOL SPACER			
DWG NO. RBE105-31821W4-3		REV A	
DESIGN BY:	SAC 08/09/2017	XXX $\pm .005$	FRACTIONS $\pm 1/8$
DRAWN BY:	SAC 10/04/2017	XX $\pm .01$	ANGLES $\pm .5^\circ$
CHECKED:	VM 10/04/2017	X $\pm .1$	SURFACES = 12
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/05/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	04/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.050 lbs
		SHEET 3 OF 4	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
<small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			



NOTES:
1) MATERIAL: McMaster-Carr 23065A504 0.3070"
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

RBE105-31821W4-5 MILLING TOOL PIN

 Hawkesbury, Ontario, Canada			
TITLE MILLING TOOL PIN			
DWG NO. RBE105-31821W4-5			REV A
DESIGN BY:	SAC 08/09/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/04/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/04/2017	X ± .1	SURFACES = 125/
MFG. APPR:	DP 10/04/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/05/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	04/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.030 lbs
		SHEET 4 OF 4	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			